



Technical Data Sheet

Revision: September 30, 2026
Supersedes: New
Ref. #: 882994, 884016

Invisible Seal

DESCRIPTION

GE Invisible Seal is a clear, all-purpose paintable sealant for sealing exterior joints, gaps, and seams on a variety of surfaces. The formula is waterproof, provides multi-surface adhesion, and is ready for water exposure immediately after application.

Available as:

Item #	Country	Package	Size	Color
3156934	USA	Plastic cartridge	10 fl. oz. (295 mL)	Clear
3160923	USA	Plastic squeeze tube	5 fl. oz. (162 mL)	Clear

FEATURES & BENEFITS

- Immediate water-ready
- Multi-surface adhesion
- Waterproof
- Paintable

RECOMMENDED FOR

Invisible Seal is designed to be used around windows and doors, fiber-cement and vinyl siding, PVC trim, residential roofing and gutters in residential construction. This sealant adheres to most common building materials, such as, painted or stained woods, fiberglass, vinyl, coated aluminum, metal, brick, masonry, and concrete.

LIMITATIONS

- Do not use inside occupied structures
- Do not use for sealing expansion joints, including butt joints
- Do not use on joints immersed in water or applications requiring continuous water immersion
- Do not use as a traffic bearing sealant or on log homes
- Not compatible with polystyrene foams and polypropylene or polyethylene plastics
- Not compatible with bitumen-based products such as flashing tapes. Damage or color bleed through may occur
- Should not be used in applications less than 1/4" in depth or 1/4" wide in order to maintain the integrity of the sealant
- Tooling of the sealant is not necessary or recommended
- Not recommended for commercial single ply roofing membranes (i.e., EPDM, TPO, and PVC)

COVERAGE

For a 10 fl. oz. (295 ml) cartridge:

- A 1/4" (6 mm) bead extrudes approx. 30 lin. ft. (9 m)
- A 3/8" (9.5 mm) bead extrudes approx. 13.6 lin. ft. (4.1 m)

For a 5 fl. oz. (162 ml) cartridge:

- A 1/4" (6 mm) bead extrudes approx. 15 lin. ft. (4.5 m)
- A 3/8" (9.5 mm) bead extrudes approx. 6.5 lin. ft. (2.0 m)



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TECHNICAL

Typical Uncured Physical Properties			Typical Application Properties	
<u>Color:</u>	Clear		<u>Application Temperature:</u> (substrate & ambient)	Can be applied between 20°F (-7°C) and 100°F (38°C)
<u>Appearance:</u>	Thick liquid		<u>Skin Formation Time:</u>	4 – 6 minutes*
<u>Base:</u>	Synthetic polymer and resins		<u>Tack Free Time:</u>	10 hours ASTM C679
<u>Odor:</u>	Solvent		<u>Cure Time:</u>	7 – 14 days or longer*
<u>VOC Content:</u>			<u>Clean Up:</u>	Clean up uncured sealant residue with mineral spirits. Scrape away cured sealant using a sharp-edged tool
Squeeze tube:	≤ 45 % by weight	CARB		
	≤ 405 g/L	SCAQMD		
Cartridge:	≤ 37 % by weight	CARB		
	≤ 343 g/L	SCAQMD		
<u>Flashpoint:</u>	80°F – 85°F (26.7°C – 29.4°C)			

Shelf Life: 18 months from date of manufacture (unopened)

Lot Code Explanation: YYDDD

YY = Last two digits of year of manufacture

DDD = Day of manufacture based on 365 days per year

Example: **25060** = March 1, 2025

* Cure time is dependent on temperature, humidity and depth of sealant applied

Typical Cured Performance Properties			
<u>Color:</u>	Clear	<u>Service Temperature:</u>	-20°F (-29°C) to 200°F (93°C)
<u>Cured form:</u>	Non-flammable, rubbery solid	<u>Water Resistant:</u>	Yes, immediate water ready
<u>Paintable:</u>	Yes, after 24 hours with latex paint or primer		

DIRECTIONS

Tools Typically Required:

Utility knife and caulking gun (gun grade only). For best application results, GE recommends the use of a high thrust ratio caulking gun.

Safety Precautions:

Exterior use only. Wear gloves and wash hands after use.

Surface Preparation:

All surfaces should be clean, dry, and free of all old caulking, grease, dust, frost, ice, snow, surface water and other contaminants, or materials that can interfere with adhesion. Remove any ice, snow, or frost that may be present on substrates. For more information refer to cladding manufacturers' instructions for approved cleaning methods. Ensure proper drain plane design to avoid trapped water and moisture. Ensure all cut ends of wood or fiber cement siding are properly sealed with primer or paint. The combination of trapped moisture and other variables will tend to create back pressure and cause sealant bubbling regardless of technology. While sealant is generally considered a non-priming sealant, special circumstances or substrates may require a primer. It is the user's responsibility to test substrate compatibility and the adhesion of the sealant on a test joint before applying to the entire project. If the depth of the joint exceeds 3/8" (9.5 mm) the use of a backer rod is recommended.

Application:

Squeeze tube – Remove cap and cut nozzle to desired bead size

Cartridge – Unscrew nozzle and pierce inner foil seal. Screw nozzle back on and cut tip to desired bead size.

Apply sealant into gap. Sealant beads should not be thicker than 1/2" (12.7 mm) or thinner than 1/8" (3.2 mm) using a width to depth ratio of 2:1. Tooling is not required or recommended. However, if tooling or smoothing of the sealant is needed, sealant should be tooled within 10 minutes after application. Do not use soapy water as a tooling aid. Allow at least 24 hours before painting with a latex paint only.



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DIRECTIONS

Customers must evaluate GE branded products and make their own determination as to fitness of use in their application.

Clean-up:

Clean tools and uncured sealant residue immediately with mineral spirits or paint thinner following solvent manufacturers precautions. Cured sealant must be carefully cut away with a sharp-edged tool and may damage the surface. NOTE: Use of solvents may damage prefinished siding and trim materials. Always test a small area before proceeding.

STORAGE & DISPOSAL

NOT DAMAGED BY FREEZING. Store in unopened containers in a cool, dry area away from heat and direct sunshine under standard conditions. Standard storage conditions are defined as $72 \pm 4^{\circ}\text{F}$ ($22 \pm 2^{\circ}\text{C}$) and $< 50\%$ relative humidity. Elevated temperatures or extreme cold temperatures will reduce shelf life. In cool or cold weather, store container at room temperature for at least 24 hours before using. Use an approved hazardous waste facility for disposal facility. Hardened material may be disposed of in the trash.

LABEL PRECAUTIONS

For 10 oz cartridge:

WARNING! HARMFUL IF INHALED OR SWALLOWED. MAY CAUSE EYE, SKIN AND RESPIRATORY IRRITATION.

WARNING! Contains aromatic hydrocarbon solvents, and mineral spirits. Use in a well-ventilated area. Avoid breathing vapors. Avoid contact with eyes and skin. Prolonged or repeated exposure may affect the nervous system causing dizziness, headache or nausea. If you experience eye watering, headache or dizziness, leave the area to obtain fresh air. Do not swallow. **FIRST AID:** If swallowed do not induce vomiting, call a physician or Poison Control center immediately. For eye contact flush with water for 15 minutes, call a physician. For skin contact, wash thoroughly with soap and water. If overcome by vapors, get fresh air. **KEEP OUT OF THE REACH OF CHILDREN. NOTICE:** Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain, nervous system, liver and kidney damage or may cause cardiac arrhythmia. INTENTIONAL MISUSE BY DELIBERATELY INHALING THE CONTENTS MAY BE HARMFUL OR FATAL.

For 5 oz squeeze tube:

WARNING! HARMFUL IF INHALED OR SWALLOWED. MAY CAUSE EYE, SKIN AND RESPIRATORY IRRITATION.

WARNING! Contains hydrocarbon solvents, and resins. Use in a well-ventilated area. Avoid breathing vapors. Avoid contact with eyes and skin. Prolonged or repeated exposure may affect the nervous system causing dizziness, headache or nausea. If you experience eye watering, headache or dizziness, leave the area to obtain fresh air. Do not swallow. **FIRST AID:** If swallowed do not induce vomiting, call a physician or Poison Control center immediately. For eye contact flush with water for 15 minutes, call a physician. For skin contact, wash thoroughly with soap and water. If overcome by vapors, get fresh air. **KEEP OUT OF THE REACH OF CHILDREN. NOTICE:** Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain, nervous system, liver and kidney damage or may cause cardiac arrhythmia. INTENTIONAL MISUSE BY DELIBERATELY INHALING THE CONTENTS MAY BE HARMFUL OR FATAL



WARNING: Cancer and Reproductive Harm – www.P65Warnings.ca.gov

Refer to the Safety Data Sheet (SDS) for further information

DISCLAIMER

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LIMITED WARRANTY

LIMITED LIFETIME GUARANTEE: Manufacturer warrants that this product, when used as directed, will meet the above specifications for as long as you own your home. If not satisfied, return proof of purchase for refund. This is the sole and exclusive remedy and Manufacturer shall not be liable for any damages in excess of the purchase price. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS. For warranty assistance, contact Henkel at 1.877.607.7407 M-F 9:00 am to 4:00 pm ET.

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